

1. IDENTIFICATION

Product Identifier: RXL 624a

Alternate Names: TMETN (trimethylolethane trinitrate) in toluene

Intended use: Propellant Ingredient

Manufacturer: Copperhead Chemical Company® Inc.
120 River Road
Tamaqua, PA 18252 USA

Emergency Contacts: **CHEMTREC (USA)** (800) 424-9300
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Copperhead Chemical Company® Inc. (888) 742-4506

2. HAZARD(S) IDENTIFICATION

Classification of the substance or mixture:

Expl. 1.3;H203	Explosive; fire, blast or projection hazard.
Flam. Liq. 2;H225	Highly Flammable liquid and vapor.
Acute Tox. 2;H300	Fatal if swallowed.
Acute Tox. 1;H310	Fatal in contact with skin.
Acute Tox. 2;H330	Fatal if inhaled.
Skin Irrit. 2;H315	Causes skin irritation.
Eye Irrit. 2;H319	Causes serious eye irritation.
Repr. 2;H361D	Suspected of damaging the unborn child.
STOT SE 3;H336	May cause drowsiness or dizziness.
STOT RE 2;H373	May cause damage to organs through prolonged or repeated exposure.

Label elements:



Danger

Hazard Statements:

H203 Explosive; fire, blast or projection hazard.
H225 Highly flammable liquid and vapor.
H300 Fatal if swallowed.

H310 Fatal in contact with skin.
H315 Causes skin irritation.
H319 Causes serious eye irritation.
H330 Fatal if inhaled.
H336 May cause drowsiness and dizziness.
H361d Suspected of damaging the unborn child.
H373 May cause damage to organs through prolonged or repeated exposure.

Prevention Statements:

P201 Obtain special instructions before use.
P202 Do not handle until all safety precautions have been read and understood.
P210 Keep away from heat / sparks / open flames / hot surfaces - No smoking.
P230 Keep wetted with toluene.
P235 Keep cool.
P240 Ground / bond container and receiving equipment.
P241 Use explosion-proof electrical / ventilating / light / equipment.
P242 Use only non-sparking tools.
P243 Take precautionary measures against static discharge.
P250 Do not subject to fire / sparks / excessive heat / impact / shock / friction .
P261 Avoid breathing dust / fume / gas / mist / vapors / spray.
P262 Do not get in eyes, on skin, or on clothing.
P264 Wash thoroughly after handling.
P270 Do not eat, drink or smoke when using this product.
P271 Use only outdoors or in a well-ventilated area.
P280 Wear protective gloves / eye protection / face protection.
P284 Wear respiratory protection.

Response Statements:

P301+310 IF SWALLOWED: Immediately call a POISON CENTER or doctor / physician.
P302+350 IF ON SKIN: Gently wash with soap and water.
P303+361+353 IF ON SKIN (or hair): Remove / Take off immediately all contaminated clothing. Rinse skin with water / shower.
P304+312 IF INHALED: Call a POISON CENTER or doctor / physician if you feel unwell.
P305+351+338 IF IN EYES: Rinse continuously with water for several minutes. Remove contact lenses if present and easy to do - continue rinsing.
P308+313 IF exposed or concerned: Get medical advice / attention.
P314 Get Medical advice / attention if you feel unwell.
P320 Specific treatment is urgent (see information on this label).
P330 Rinse mouth.
P337+313 If eye irritation persists: Get medical advice / attention.
P340 Remove victim to fresh air and keep at rest in a position comfortable for breathing.
P352 Wash with plenty of soap and water.
P362 Take off contaminated clothing and wash before reuse.
P363 Wash contaminated clothing before reuse.
P370+380 In case of fire: Evacuate area.
P372 Explosion risk in case of fire.
P373 DO NOT fight fire when fire reaches explosives.

P380 Evacuate area.

Storage Statements:

P401 Store in accordance with applicable regulations.

P403+233 Store in a well ventilated place. Keep container tightly closed.

P405 Store locked up.

Disposal Statements:

P501 Dispose of contents / container in accordance with local / national regulations.

3. COMPOSITION / INFORMATION ON INGREDIENTS

Ingredient/Chemical Designations	Weight %	GHS Classification	Notes
Trimethylolethane trinitrate (TMETN), Stabilized CAS Number: 3032-55-1	66	Expl. 1.3;H203 Acute Tox. 2;H300 Acute Tox. 1;H310 Acute Tox. 2;H330 STOT RE 2;H373 Aquatic Chronic 2;H411	[1]
Toluene CAS Number: 108-88-3	31	Flam. Liq. 2;H225 Repr. 2;H361d Asp. Tox. 1;H304 STOT RE 2;H373 Skin Irrit. 2;H315 STOT SE 3;H336	[1][2]
Ethyl Centralite CAS Number: 85-98-3	3	Acute Tox. 4; H302 Aquatic Chronic 3; H412	

[1] Substance classified with a health or environmental hazard.

[2] Substance with a workplace exposure limit.

H203 Explosive; fire, blast or projection hazard.

H225 Highly flammable liquid and vapor.

H300 Fatal if swallowed.

H302 Harmful if swallowed.

H304 May be fatal if swallowed and enters airways.

H310 Fatal in contact with skin.

H315 Causes skin irritation.

H330 Fatal if inhaled.

H336 May cause drowsiness and dizziness.

H361d Suspected of damaging the unborn child.

H373 May cause damage to organs through prolonged or repeated exposure.

H411 Toxic to aquatic life with long lasting effects.

H412 Harmful to aquatic life with long lasting effects.

This product contains desensitized explosives.

This product contains 69% of ingredients of unknown acute toxicity.

4. FIRST AID MEASURES

Description of first aid measures:

General	In all cases of doubt, or when symptoms persist, seek medical attention. Never give anything by mouth to an unconscious person.
Inhalation	Remove to fresh air, keep patient warm and at rest. If breathing is irregular or stopped, give artificial respiration. If unconscious place in the recovery position and obtain immediate medical attention. Give nothing by mouth.
Eyes	Irrigate copiously with clean water for at least 15 minutes, holding the eyelids apart and seek medical attention.
Skin	Remove contaminated clothing. Wash skin thoroughly with soap and water or use a recognized skin cleanser.
Ingestion	If swallowed obtain immediate medical attention. Keep at rest. Do NOT induce vomiting.

Most important symptoms and effects, both acute and delayed:

Overview: Contact with the product by all routes of entry may cause vasodilation, headache, nausea, lightheadedness and hypotension. Extreme exposure can result in fatigue, confusion, convulsions, methemoglobinemia, cyanosis, respiratory paralysis, bradycardia, circulatory collapse or death. Repeated or prolonged contact with the preparation may cause removal of natural fat from the skin resulting in dryness, irritation and possible non-allergic contact dermatitis.

Exposure to solvent vapor concentrations from the component solvents in excess of the stated occupational exposure limits may result in adverse health effects such as mucous membrane and respiratory system irritation and adverse effects on the kidneys, liver and central nervous system. Symptoms include headache, nausea, dizziness, fatigue, muscular weakness, drowsiness and in extreme cases, loss of consciousness.

Repeated or prolonged contact with the preparation may cause removal of natural fat from the skin resulting in dryness, irritation and possible non-allergic contact dermatitis. Solvents may also be absorbed through the skin. Splashes of liquid in the eyes may cause irritation and soreness with possible reversible damage.

Inhalation	Fatal if inhaled. May cause drowsiness or dizziness.
Eyes	Causes serious eye irritation.
Skin	Fatal in contact with skin. Causes skin irritation.
Ingestion	Fatal if swallowed.

5. FIRE FIGHTING MEASURES

Extinguishing media: DO NOT FIGHT FIRES INVOLVING EXPLOSIVES!

Special hazards arising from the substance or mixture:

SEVERE EXPLOSION HAZARD! Explosion can be caused by fire, sparks, excessive heat, impact, shock or friction. Risk of explosion increases with large quantities or confinement by tanks, drums, or other closed containers.

DO NOT FIGHT FIRES INVOLVING EXPLOSIVES! Separation of the explosive from the desensitizer, whether by extraction, evaporation, or any other means, is EXTREMELY HAZARDOUS. Contacting the product with water will separate the explosive from the desensitizer and concentrate the explosive. Keep containers closed. Undiluted explosive, even in small amounts, is an extreme explosion hazard. Explosion of undiluted or concentrated explosive may be caused by fire, sparks, excessive heat, impact, friction or shock. The explosive hazards of residual product or concentrated explosive may remain after the fire is extinguished and must be addressed before beginning any investigation or clean-up activities.

Possible toxic smoke, vapors, fallout and runoff water can result from fires depending on extent of combustion and presence of other combustible materials. Contaminated buildings, areas, and equipment must be properly decontaminated before reuse.

Advice for fire-fighters:

DO NOT FIGHT FIRES INVOLVING EXPLOSIVES! Immediately evacuate the area to a safe distance. Utilize fixed extinguishing equipment and wear full protective clothing including SCBA when protecting surrounding structures. Avoid activities that may separate the nitroglycerin from the desensitizer.

ERG Guide No. 112

6. ACCIDENTAL RELEASE MEASURES

Personal precautions, protective equipment and emergency procedures:

All operations should be performed by trained personnel familiar with the hazards and necessary precautions. Evacuate the area to a safe distance and prevent unnecessary personnel from entering the area. Put on appropriate personal protective equipment (see section 8). Use good personal hygiene practices. Wash hands before eating, drinking, smoking or using toilet. Promptly remove soiled clothing. Dispose of contaminated articles or wash them thoroughly before reuse.

Environmental precautions: Do not allow spills to enter drains or waterways.

Methods and material for containment and cleaning up:

It is recommended that prior to any spill, a RCRA permitted Treatment, Storage and Disposal Facility be consulted for the proper containers and absorbents to be used. Notify safety

personnel and utilize personnel trained in the clean-up of products containing explosives. Do not subject product to fire, sparks, excessive heat, impact, friction or shock. Eliminate sources of ignition and ventilate spill area. Stop the leak if it is possible to do so without risk. Desensitize the spilled material with a compatible, miscible solvent. Use non-abrasive absorbents such as wipes or pads.

Caution! The presence or addition of abrasives or grit increases the risk of explosion caused by friction.

Caution! Evaporation of the solvent will increase the concentration of the explosive and increase the risk of explosion.

Take up the liquid before the solvent evaporates. Place the used absorbents in closed containers with bag liners to prevent evaporation of the solvent. After the spilled material is taken up, the spill area may be treated with fresh nitroglycerin destroyer.

Caution! Nitroglycerin destroyer contains a flammable component and liberates poisonous gas.

Nitroglycerin destroyer is made by mixing three parts by volume of Solution A with one part of Solution B, where Solution A is three parts by volume of ethanol with one part acetone and Solution B is 480 grams of 60% technical grade sodium sulfide in 1500 ml of water. Solution A is a flammable liquid and Solution B will react to liberate poisonous hydrogen sulfide gas. Remove all sources of ignition and ventilate spill area. Follow precautions on the supplier's material safety data sheets for the ingredients in Solutions A and B. Apply the nitroglycerin destroyer to the contaminated area. Some bubbling will occur and the mixture will turn yellow. When the reaction appears complete, mop it up with a cloth or sponge. Repeat until no color change occurs. Small quantities of hydrogen sulfide gas are evolved during the reaction. Provide adequate ventilation or an approved respirator for hydrogen sulfide (TLV 10 ppm). The cloth or sponge should be disposed of properly. Nitroglycerin destroyer is intended to be used only to destroy thin films of nitrate esters. The heat of reaction makes destruction of larger amounts by this method hazardous.

7. HANDLING AND STORAGE

Precautions for safe handling:

DANGER! SEVERE EXPLOSION HAZARD. Do not subject product to fire, sparks, excessive heat, impact, friction or shock. All operations should be performed by trained personnel familiar with the hazards and necessary precautions. Follow procedures specified in the National Fire Protection Association Codes and Standards for handling flammable liquids. Handle in well ventilated area designed for processing explosives. Observe exposure limits. Avoid contact with the product and avoid breathing vapors or aerosols. Avoid operations that could increase the concentration of the explosive or separate the explosive from the desensitizer. Separation of the explosive from the desensitizer, whether by extraction, evaporation, or any other means, is EXTREMELY HAZARDOUS. Contacting the product with water will separate the explosive from the desensitizer and concentrate the explosive. Keep containers closed. Undiluted explosive, even in small amounts, is an extreme explosion hazard. Explosion of undiluted or concentrated explosive may be caused by fire, sparks, excessive heat, impact, friction or

shock. Non-sparking tools and equipment are recommended. Equipment should be bonded and grounded. Avoid operations that could generate electrostatic charges. Do not eat, drink, use tobacco products, apply cosmetics, or take medications in areas where this product is handled. Wash hands and face thoroughly with soap and water after handling and prior to eating, drinking, using tobacco products, applying cosmetics or taking medications. Thorough showering and changing into fresh clothes at the end of the work shift is strongly recommended. Launder work clothes daily or use disposable coveralls. Wash work clothes separately from other laundry.

Conditions for safe storage:

Handle containers carefully to prevent damage and spillage. Product should be stored in closed containers in a licensed, explosives storage magazine according to local, state and federal regulations. Store separate from incompatible materials. Product may become acidic as it ages. The pH and stabilizer content should be monitored regularly and the product should be destroyed or reprocessed if there is an indication of progressive degradation.

Incompatible materials: Water, oxidizers, acids and bases

8. EXPOSURE CONTROLS AND PERSONAL PROTECTION

Control parameters:

Exposure:

CAS No.	Ingredient	Source	Value
108-88-3	Toluene	OSHA	TWA 200 ppm C 300 ppm 500 ppm (10-minute maximum peak) STEL 150 ppm
		ACGIH	TWA: 20 ppmR
		NIOSH	TWA 100 ppm (375 mg/m ³) ST 150 ppm (560 mg/m ³)
3032-55-1	TMETN	OSHA	No Established Limit
		ACGIH	No Established Limit
		NIOSH	No Established Limit
85-98-3	Ethyl Centralite	OSHA	No Established Limit
		ACGIH	No Established Limit
		NIOSH	No Established Limit

Exposure controls:

Respiratory: Occupation exposures from this material should be determined by individuals with experience in industrial hygiene. The selection of appropriate respiratory protective equipment should be based on results from industrial hygiene surveys and respirator manufacturer’s specifications and/or recommendations.

- Eyes:** Wear chemical safety glasses, goggles or face shield appropriate for exposure potential. Wearing contact lenses is not recommended when working with hazardous chemicals.
- Skin:** Users must make the final determination of appropriate protective clothing based on the conditions of use. Use protective clothing which is appropriate for the potential exposure. Any portion of the body which may come in contact with the product should be protected by materials that are impervious to the product under the conditions of use. Remove any contaminated clothing or footwear immediately. Dispose of contaminated articles or thoroughly decontaminate them before reuse. A one piece cotton uniform, conductive foot protection and cotton undergarments with appropriate outer protection is recommended. Clothing and shoes should have no metal fasteners or other items that might subject product to hazardous impact or friction.

Engineering Controls: Provide adequate ventilation suitable for flammable vapors. Where practicable this should be achieved by the use of local exhaust ventilation and good general extraction. Do not allow explosives to accumulate in the exhaust system. If ventilation is not sufficient to maintain concentrations of particulates and any vapor below occupational exposure limits suitable respiratory protection must be worn.

Other Work Practices: Use good personal hygiene practices. Wash hands before eating, drinking, smoking or using toilet. Promptly remove soiled clothing. Discard contaminated articles or wash them thoroughly before reuse.

9. PHYSICAL AND CHEMICAL PROPERTIES

Appearance	Pale to colorless Liquid
Odor	No applicable information found
Odor threshold	No applicable information found
pH	No applicable information found
Melting point / freezing point	No applicable information found
Initial boiling point and boiling range	No applicable information found
Flash Point	No applicable information found
Evaporation rate (Ether = 1)	No applicable information found
Flammability (solid, gas)	No applicable information found
Upper/lower flammability or explosive limits	No applicable information found
Vapor pressure	No applicable information found
Vapor Density	>1
Specific Gravity	>1
Solubility in Water	Toluene = moderate; NG = slight
Partition coefficient n-octanol/water (Log Kow)	No applicable information found
Auto-ignition temperature	No applicable information found
Decomposition temperature	No applicable information found
Viscosity (cSt)	No applicable information found

10. STABILITY AND REACTIVITY

Reactivity: Hazardous Polymerization will not occur.

Chemical stability: Stable under normal conditions.

Possibility of hazardous reactions: No applicable information found.

Conditions to avoid: Avoid fire, sparks, excessive heat, impact, friction, shock and direct sunlight. Avoid operations that could increase the concentration of the explosive or separate the explosive from the desensitizer. Undiluted explosive, even in small amounts, is an extreme explosion hazard.

Incompatible materials: Water, acids, bases and oxidizers.

Hazardous decomposition products: High temperatures and fires may produce such toxic substances as nitrogen oxides, carbon monoxide, carbon dioxide, low molecular weight hydrocarbons and organic acids.

11. TOXICOLOGICAL INFORMATION

Routes of exposure: Skin contact, eye contact, inhalation, ingestion and injection are potential routes of exposure. This product can be absorbed through the skin.

Symptoms of exposure: See Section 4.

Acute toxicity: No applicable information was found for the mixture. Information about the ingredients is provided as a guide.

Ingredient	Oral LD50, mg/kg	Skin LD50, mg/kg	Inhalation Vapor LD50, mg/L/4hr	Inhalation Dust/Mist LD50, mg/L/4hr	Inhalation Gas LD50, ppm
TMETN - (3032-55-1)	No applicable information found	No applicable information found	No applicable information found	No applicable information found	No applicable information found
Toluene - (108-88-3)	636.00, Rat - Category: 4	8,400.00, Rabbit - Category: NA	No data available	No data available	No data available
Ethyl Centralite (85-98-3)	No applicable information found	No applicable information found	No applicable information found	No applicable information found	No applicable information found

Acute toxicity estimate:

Classification	Category	Hazard Description
Acute toxicity (oral)	2	Fatal if swallowed.
Acute toxicity (dermal)	1	Fatal in contact with skin.
Acute toxicity (inhalation)	2	Fatal if inhaled.
Skin corrosion/irritation	2	Causes skin irritation.
Serious eye damage/irritation	2	Causes serious eye irritation.
Respiratory sensitization	---	Not Applicable
Skin sensitization	---	Not Applicable
Germ cell mutagenicity	---	Not Applicable
Carcinogenicity	---	Not Applicable
Reproductive toxicity	2	Suspected of damaging the unborn child.
STOT-single exposure	3	May cause drowsiness or dizziness.
STOT-repeated exposure	2	May cause damage to organs through prolonged or repeated exposure.
Aspiration hazard	---	Not Applicable

Note: When no route specific LD50 data is available for an acute toxin, the converted acute toxicity point estimate was used in the calculation of the product's ATE (Acute Toxicity Estimate).

Carcinogenic Effects: This product does not contain any ingredients that are carcinogens or potential carcinogens listed by OSHA, NTP or IARC.

12. ECOLOGICAL INFORMATION

Toxicity: Toxic to aquatic life

Aquatic Ecotoxicity: No applicable information was found.

Persistence and degradability: No applicable information was found.

Bioaccumulative potential: No applicable information was found.

Mobility in soil: No applicable information was found.

Results of PBT and vPvB assessment: No applicable information was found.

13. DISPOSAL CONSIDERATIONS

Description of Waste Residues: Waste residues of this product are hazardous waste.

Disposal Method: Before using the product, consult a RCRA permitted disposal facility regarding arrangements for disposal. All wastes must be disposed in accordance with RCRA hazardous waste regulations. Waste, even small quantities, should never be poured down the drain. Waste residues of the product should be destroyed at a RCRA permitted disposal facility equipped for the destruction of explosives.

Container Disposal: The empty product container should be destroyed at a RCRA permitted disposal facility equipped for the destruction of explosives. Do not distribute, make available, furnish or reuse empty container except for storage and shipment of original product.

14. TRANSPORT INFORMATION

Please see the current shipping paper for the most up-to-date shipping information, including exceptions and special circumstances.

This material is regulated by the US DOT.

UN Number:	UN0477
Proper Shipping Name:	Substances, Explosive, N.O.S. (Contains Trimethylolethane Trinitrate and Toluene)
Hazardous Class:	1.3C

15. REGULATORY INFORMATION

Regulatory Overview:	The regulatory data in Section 15 is not intended to be all-inclusive, only selected regulations are represented.	
Toxic Substance Control Act (TSCA):	All components of this material are either listed or exempt from listing on the TSCA Inventory.	
WHMIS Classification:	B2 D1A	
US EPA Tier II Hazards:	Fire:	Yes
	Sudden Release of Pressure:	Yes
	Reactive:	Yes
	Immediate (Acute):	Yes
	Delayed (Chronic):	Yes
EPCRA 311/312 Chemicals:	Toluene (RQ: 1,000.00)	

EPCRA 302 Extremely Hazardous:	To the best of our knowledge, there are no chemicals at levels which require reporting under this statute.
EPCRA 313 Toxic Chemicals:	Toluene
New Jersey RTK Substances (>1%):	Toluene
Pennsylvania RTK Substances (>1%):	Toluene

16. OTHER INFORMATION

Date Prepared: 1/21/21

The information contained herein is believed to be accurate and represents the best information currently available to us. This document is intended only as a guide to the appropriate precautionary handling of the material by a properly trained person using this product. Individuals receiving the information must exercise their independent judgment in determining its appropriateness for a particular purpose. No warranty, either expressed or implied, of merchantability or fitness for a particular purpose, or of any nature with respect to the product, or to the information, is made herein.

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